

MANUFACTURED IN THE U.K.

The Series 700 Pressure and Differential Pressure switches offer accurate, reliable switching in a robust cast enclosure.

- Exd, ExnC, ExtD, Exia, I.S.
- RANGES FROM 16 mBAR TO 600 BAR
- HIGH OVERLOAD RATINGS
- SIMPLE MAINTENANCE

SAFETY VENT RING
These switches provide excellent repeatability and long in-service life, under both continuous cycling and overload conditions, due to the mechanical restriction of diaphragm travel.
A standard feature of the design is the inclusion of a venting and isolation chamber which (in the unlikely event of the process diaphragm failure) will prevent the process entering the switching enclosure.
The setpoint of the switch is adjusted by means of a capstan head screw, located within the lower section of the enclosure. This enables adjustment to be made even when energised, as it does not violate the flameproof integrity of the enclosure.
With over 50 pressure and DP ranges and a wide selection of output switches, diaphragm and pressure chamber materials, and process connections (including flanges), Series 700 switches meet the requirements of a wide range of applications. In addition HNL can offer many non-standard options (see back page for details) or customise this product to meet your unique requirements. HNL's Series 700 switches can provide many years of maintenance free operation. All models are serviceable and spares, including diaphragm kits and output switch kits are readily available. Drawings and technical data sheets are supplied as standard.
Our extensive stockholding of components and the modular design allows this product to be supplied rapidly to meet customers delivery requirements.

## Exd SWITCHES (Cert: Baseefa07ATEX0055X)

Enclosures are certified Exd IIC T4/T5/T6 to EN 60079-0 \& EN 60079-1.
ExnC \& ExtD SWITCHES (Cert: HNL07ATEX0001X)
Enclosures are certified ExnC IIC T4/T5/T6 \& ExtD A22 IP66 $100^{\circ} \mathrm{C}$ to EN 60079-0, EN60079-15, EN 61241-0 \& EN 61241-1.

## Exia SWITCHES (Cert: Baseefa06ATEX0231X)

Enclosures are certified Exia IIC T5/T6 to EN 60079-0 \& EN 50020.

## I.S. COMPATIBLE

Series 700 switches are classified as simple apparatus, allowing use in an I.S. circuit without individual certification.

## QUALITY ASSURANCE

Designed and manufactured by HNL in accordance with BS EN ISO 9001:2000.
 SERIES 700 PRESSURE \& DP SWITCHES SPECIFICATIONS \& CODING

| PRESSURE RANGES |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SETPOINT RANGES |  |  |  |  | DIAPHRAGM MATERIAL |  |  | CHAMBER PROOF RATING (BAR) |  |  | TYPICAL DIMENSIONS (CENTRELINE VERTICAL) HxWxD |
| RANGE CODE | MIN | MAX | UNITS | $\begin{gathered} \% \\ \text { RESET } \end{gathered}$ |  |  |  | ALUM. | ST.ST. | HAST.C |  |
|  |  |  |  |  | 1 | 2 | 7 | 1 | 5 | 7 |  |
| 714 PZ | -8 | 8 | mBar | 2 | $\bullet$ | $\bullet$ |  | - | 0.5 | - | $250 \times 300 \times 316$ |
| 715 PZ | -15 | 15 | mBar |  | - | - | - | - | 0.5 | - | $250 \times 300 \times 316$ |
| 724 PZ | -25 | 25 | mBar | 2 | $\bullet$ |  |  | 2 | 2 | $\square$ | $227 \times 185 \times 195$ |
| 725 PZ | -50 | 50 | mBar | 2 | - | - | $\bullet$ | 2 | 2 | $\square$ |  |
| 734 PZ | -125 | 125 |  |  | $\bullet$ | $\bullet$ | $\bullet$ | 10 | 10 | $\square$ |  |
| 735 PZ | -250 | 250 | mBar | 2 | - | $\bullet$ | $\bullet$ | 10 | 10 | $\square$ | $220 \times 108 \times 122$ |
| 736 PZ | -500 | 500 |  |  | - | - | $\bullet$ | 10 | 10 | $\square$ |  |
| 744 PZ | -0.6 | 0.6 |  |  | $\bullet$ | $\bullet$ | $\bullet$ | 30 | 30 | $\square$ |  |
| 745 PZ | -1 | 1.4 | Bar | 2 | $\bullet$ | $\bullet$ | $\bullet$ | 30 | 30 | $\square$ | $195 \times 100 \times 93$ |
| 746 PZ | -1 | 6.0 |  |  | - | - | - | 30 | 30 | $\square$ |  |
| 734 P | 25 | 250 |  |  | $\bullet$ | $\bullet$ | $\bullet$ | 10 | 10 | $\square$ |  |
| 735 P | 50 | 500 | mBar | 2 | - | $\bullet$ | $\bullet$ | 10 | 10 | $\square$ | $220 \times 108 \times 122$ |
| 736 P | 100 | 1200 | mBar | 2 |  | - | - | 10 | 10 | $\square$ | $220 \times 108 \times 122$ |
| 737 P | 300 | 3500 |  |  | - | - | $\bullet$ | 10 | 10 | $\square$ |  |
| 744 P | 0.1 | 1.4 |  |  | $\bullet$ | $\bullet$ | $\bullet$ | 30 | 30 | 30 |  |
| 745 P | 0.2 | 3.0 |  |  | - | - | $\bullet$ | 30 | 30 | 30 | $180 \times 100 \times 93$ |
| 746 P | 0.7 | 7.0 | Bar | 2 | - | $\bullet$ | - | 30 | 30 | 30 | (see dimensioned outline |
| 74B P | 1 | 10 |  |  | - | - | $\bullet$ | 30 | 30 | 30 | on front page) |
| 747 P | 2 | 21 |  |  | - | $\bullet$ | $\bullet$ | 35 | 35 | 35 |  |
| 754 P | 1.2 | 12 |  |  | - | $\bullet$ | $\bullet$ | - | 250 | 250 |  |
| 755 P | 3 | 30 |  |  | - | $\bullet$ | $\bullet$ | - | 250 | 250 |  |
| 756 P | 7 | 70 | Bar | 3 | - | - | $\bullet$ | - | 250 | 250 | $190 \times 100 \times 93$ |
| 757 P | 20 | 210 |  |  | - | - | $\bullet$ | - | 350 | 350 |  |
| 758 P | 60 | 600 |  |  | - | - | $\bullet$ | - | 1000 | 1000 |  |
| DIFFERENTIAL PRESSURE RANGES |  |  |  |  |  |  |  |  |  |  |  |
| 714 DPZ | -8 | 8 |  |  | $\bullet$ | $\bullet$ | - | - | 0.5 | - | $260 \times 300 \times 316$ |
| 715 DPZ | -15 | 15 | mBar | 2.5 | - | - | - | - | 0.5 | - | $260 \times 300 \times 316$ |
| 724 DPZ | -25 | 25 | mBar | 2.5 | $\bullet$ | $\bullet$ | $\bullet$ | 2 | 2 | $\square$ | $263 \times 185 \times 195$ |
| 725 DPZ | -50 | 50 |  |  | - | - | - | 2 | 2 | $\square$ | $263 \times 185 \times 195$ |
| 734 DPZ | -125 | 125 | mBar | 25 | $\bullet$ | $\bullet$ | $\bullet$ | 10 | 10 | - | $265 \times 108 \times 122$ |
| 735 DPZ | -250 | 250 |  |  | - | - | $\bullet$ | 10 | 10 | - |  |
| 734 DPZM | -100 | 100 |  |  | - | - | $\bullet$ | - | 300 | - |  |
| 735 DPZM | -200 | 200 | mBar | 3 | - | - | $\bullet$ | - | 300 | - | $284 \times 104 \times 122$ |
| 736 DPZM | -400 | 400 |  |  | - | - | $\bullet$ | - | 300 | - |  |
| 744 DPZ | -0.9 | 0.9 |  |  |  |  |  | - | 30 | - |  |
| 745 DPZ | -1 | 2 | Bar | 3 | - | - | $\bullet$ | _ | 30 |  | $233 \times 100 \times 93$ |
| 734 DP | 25 | 250 |  |  | $\bullet$ | $\bullet$ | $\bullet$ | 10 | 10 | ■ |  |
| 735 DP | 50 | 500 | mBar | 25 | - | - | $\bullet$ | 10 | 10 | ■ | $265 \times 108 \times 122$ |
| 736 DP | 100 | 1200 | mBar | 2.5 |  | - | $\bullet$ | 10 | 10 | $\square$ | $265 \times 108 \times 122$ |
| 737 DP | 300 | 3500 |  |  | - | - | $\bullet$ | 10 | 10 | $\square$ |  |
| 734 DPM | 20 | 200 |  |  | - | - | $\bullet$ | - | 300 | - |  |
| 735 DPM | 40 | 400 | mBar | 3 | - | - | $\bullet$ | - | 300 | - |  |
| 736 DPM | 100 | 1000 | mbar | 3 | - | - | $\bullet$ | - | 300 | - | $284 \times 104 \times 122$ |
| 737 DPM | 300 | 3000 |  |  | - | - | $\bullet$ | - | 300 | - |  |
| 744 DP | 0.2 | 2 |  |  | $\bullet$ | $\bullet$ | $\bullet$ | 30 | 30 | 30 |  |
| 745 DP | 0.4 | 4 | Bar | 25 | - | - |  | 30 | 30 | 30 | $233 \times 100 \times 93$ |
| 746 DP | 1 | 10 | Bar |  | - | $\bullet$ | $\bullet$ | 30 | 30 | 30 | $233 \times 100 \times 93$ |
| 747 DP | 2 | 21 |  |  | - | $\bullet$ | $\bullet$ | 35 | 35 | 35 |  |
| 746 DPM | 0.7 | 7 |  |  | - | - | $\bullet$ | - | 300 | - |  |
| 747 DPM | 2 | 21 | Bar | 3 | - | - | $\bullet$ | - | 300 | - | $284 \times 104 \times 122$ |
| 748 DPM | 10 | 100 |  |  | - | - | $\bullet$ | - | 300 | - |  |
| Key to options: - = available $\quad$ = not available $\quad$ = check availability with HNL Technical Sales |  |  |  |  |  |  |  |  |  |  |  |

SERIES 700 PRESSURE \& DP SWITCHES SPECIFICATIONS \& CODING

## Output Switch

| Output Switch Codes |  | Output Switch Rating | Contact Material | Availability of Output Switch Codes by Area Classification |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Single Switch | Twin Switch $2 \times$ SPDT |  |  | Notes | B | 5,6,7 |
| 01 | - | 250/480 Vac 10A, 28 Vdc 4A | Silver | Adjustable differential microswitch ( $\approx 5$ to $12 \%$ of span) | - | $\bullet$ |
| 13 | 23 | $250 \mathrm{Vac} 4 \mathrm{~A}, 28 \mathrm{Vdc} 2 \mathrm{~A}$ | Silver |  | - | - |
| 14 | 24 | $125 \mathrm{Vac} 800 \mathrm{~mA}, 28 \mathrm{Vdc} 800 \mathrm{~mA}$ | Gold |  | - | $\bullet$ |
| 15 | 25 | 125 Vac 800 mA , 28 Vdc 800 mA | Gold | Environment free encapsulated low differential microswitch | - | - |
| 17 | 27 | $250 \mathrm{Vac} 4 \mathrm{~A}, 28 \mathrm{Vdc} 2 \mathrm{~A}$ | Silver | Environment free encapsulated low differential microswitch | - | - |
| 1A | 2A | $250 \mathrm{Vac} 6 \mathrm{~A}, 28 \mathrm{Vdc} 2.5 \mathrm{~A}$ | Silver |  | - | $\bullet$ |
| 1B | 2B | 250 Vac 100 mA , 28 Vdc 100 mA | Gold | standard encapsulated microswiches | - | - |



## Notes:

## Notes on Output Switch Selection:

1. Gold contact microswitches are especially well suited for low voltages and currents, or for applications with low switching frequencies or sulphurous atmospheres. When heavier loads need to be switched preference should usually be given to silver contacts.
2. The use of twin switches will increase the basic reset by $1 \%$. The combined reset band must not exceed $7 \%$.
3. When twin switches are set up to operate as DPDT, simultaneous operation on both rising and falling pressures cannot be guaranteed due to mechanical variations between individual microswitches.
4. The use of output switch codes $1 \mathrm{~A}, 2 \mathrm{~A}, 1 \mathrm{~B}$ and 2 B will increase the basic reset by $1 \%$.
5. Output switch code 01 cannot be used with an enclosure having two electrical entries.
6. Typical dimensions shown on range table are for a $1 / 4^{\prime \prime}$ internal connection and may increase for alternative connection sizes.
7. Dust and weatherproof ratings are IP66 to BS EN 60529 (IEC 60529).
8. An ' $M$ ' within the range code signifies DP connections suitable for direct mounting of standard equalising manifolds.
9. On some ranges $1 / 2^{\prime \prime}$ NPT connections are via a supplied adaptor.
10. A ' $Z$ ' within the range code signifies at or below zero. This is achieved with the use of a stainless steel biasing assembly within the process chamber. If stainless steel is not compatible with the process an alternative ' $X$ ' option is available (e.g. 744 PX instead of 744 PZ ).
11. A large number of flanged, chemical seal and alternative threaded connections are available as special options. Please contact HNL Technical Sales for details.

## Scale Accuracy \& Setpoint Calibration:

A $0-100$ scale is fitted to all switches and provides an approximate indication of the setpoint relative to the range of the switch. The scale is not intended for precise calibration purposes. For precise calibration the scale should be used for initial guidance and the final adjustment made against an instrument sufficiently accurate to meet the site requirements.

## Combined Switching Errors \& Maximum Working Pressure (MWP):

In accordance with BS6134 1991:
The sum of the average switching errors and the operating value repeatability will typically not exceed $0.3 \%$ of range span, at setpoints of $10 \%, 50 \%$ and $90 \%$ of span, at constant calibration and measurement temperatures.
The maximum working pressure of the Series 700 switches is 0.67 x the proof pressure. It should be noted that diaphragm type switches generally have a high overload capability.

## Reset (Switching Differential):

The reset varies throughout the range, normally increasing with setpoint, and the figure quoted in the range table is the switching differential value (as defined in BS6134) expressed as a percentage of the span at the mid range setpoint.

## Ambient Temperature Ratings:

Enclosures are rated for continuous use over the temperature range $-20^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$. The use of a high T class will reduce the maximum ambient temperature. At T6 the maximum ambient temperature is $40^{\circ} \mathrm{C}$ for Exd, $65^{\circ} \mathrm{C}$ for ExnC and $75^{\circ} \mathrm{C}$ for Exia.
Storage limits for all enclosures are $-50^{\circ} \mathrm{C}$ to $+90^{\circ} \mathrm{C}$.
Exposure of the enclosure to direct sunlight should be such that the heat gain due to absorption of radiant energy does not cause the enclosure temperature to exceed the recommended maximum. Sufficient signal line cooling must always be provided to ensure that heat conduction from the process will not cause the switch enclosure to operate outside the stated ambient temperature limits.

## Temperature Coefficient:

The additional error, relative to a setpoint calibration of $20^{\circ} \mathrm{C}$, will not exceed $0.3 \%$ per $10^{\circ} \mathrm{C}$ change within the normal ambient temperature range of the switch enclosure.

Instruments \& Controls
Precision Machining Manifolds \& Valves
Teesside Industrial Estate Thornaby-on-Tees TS17 9LT UK

Tel: +44 (0)1642 765553
Fax: +44 (0)1642 762899
Email: sales@hnl-uk.com Website: www.hnl-uk.com

## Process Options:

For switches fitted with metallic diaphragms, a PTFE ring is incorporated on some ranges to provide additional sealing. Should PTFE not be compatible with the process media please contact HNL Technical Sales for advice on alternatives.

## Special Options \& Specifications:

For additional Pressure and DP ranges, degreasing of process wetted materials for oxygen service and accessories, refer to data sheet TD OPT. For additional diaphragms, chamber materials and connections, refer to data sheet TD SPO.

## Standards

This product complies with standard EN60947-5-1:2004 in addition to the standards listed for hazardous area certification.

## Specifications

Parameter definitions are in accordance with BS6134:1991 (Pressure and Vacuum Switches).


HNL Engineering Ltd comprises three Divisions offering a wide range of products \& services which includes:

## Instruments \& Controls

Pressure, DP and Temperature Switches \& Transmitters. Rotary and linear positioners. Flow regulators \& Bubblers. Control Systems.

## Precision Machining

Turning, Milling, Drilling, Tapping, Sawing, Welding, Painting, Anodising. From small to large batch sizes in a wide range of materials.

## Manifolds \& Valves

Wide range of distribution manifolds in both anodised aluminium and stainless steel. Stainless steel ball valves.
The information contained in this data sheet may be changed without notice.

